

FILE COPY

DATE	NOM	MODIFICATIONS	NOUCE
7.6.83	SETA	ANNULE REP 3.4 ADDUCE REP 11.12.13.14 POUR A	
		PIECE Ø 319 20 7170	
28.06.85	SETA	MODIFIER REP 7. AJOUTER REP 15-16.8	B
22.9.86	SETA	MODIFIE REP 14 POUR PIECE Ø 319 20 765 0	C
02.10.86	SETA	MODIF REP 12	D
26.4.88	SETA	MODIFIE REP 13	E
6.12.93	SETA	ANNULE LE REP 14	F

1	8	ECROU HYDRAULIQUE	800 B1 695 04 05 06
2	10		800 B1 695 01
3	1		800 B2 451 00
4	12		
5	5		
6	6		
7	7		
8	8		
9	9		
10	10		
11	11		
12	12		
13	13		
14	14		
15	15		
16	16		

PL	REP	QUANT	DÉSIGNATION	MATIÈRE	OBSERVATIONS
1	1	1	ENTRETOISE	STAINLESS STEEL	1600-1800 MPa
2	2	1	ENTRETOISE	STAINLESS STEEL	1600-1800 MPa
3	3	1	ENTRETOISE	STAINLESS STEEL	1600-1800 MPa
4	4	1	ENTRETOISE	STAINLESS STEEL	1600-1800 MPa
5	5	1	ENTRETOISE	STAINLESS STEEL	1600-1800 MPa
6	6	1	ENTRETOISE	STAINLESS STEEL	1600-1800 MPa
7	7	1	ADAPTATEUR	STAINLESS STEEL	1600-1800 MPa
8	8	1	ADAPTATEUR	STAINLESS STEEL	1600-1800 MPa
9	9	2	VIS CH. M 6.1 M 16.2.0	STAINLESS STEEL	1600-1800 MPa
10	10	1	VIS CH. M 6.1 M 16.2.0	STAINLESS STEEL	1600-1800 MPa
11	11	1	VIS CH. M 6.1 M 16.2.0	STAINLESS STEEL	1600-1800 MPa
12	12	1	VIS CH. M 6.1 M 16.2.0	STAINLESS STEEL	1600-1800 MPa
13	13	1	VIS CH. M 6.1 M 16.2.0	STAINLESS STEEL	1600-1800 MPa
14	14	1	VIS CH. M 6.1 M 16.2.0	STAINLESS STEEL	1600-1800 MPa
15	15	1	VIS CH. M 6.1 M 16.2.0	STAINLESS STEEL	1600-1800 MPa
16	16	1	VIS CH. M 6.1 M 16.2.0	STAINLESS STEEL	1600-1800 MPa

1	11	TN 3/8	MANILLE CENTREUSE	0.319 20 765 0	OUTILLAGE DE
2	2	2	SEINELLE	25 CLD 4	SERRAGE PAR
3	3	3	BARRE	35 WEB 16	ALLONGEMENT
4	4	4	BARRE	35 WEB 16	

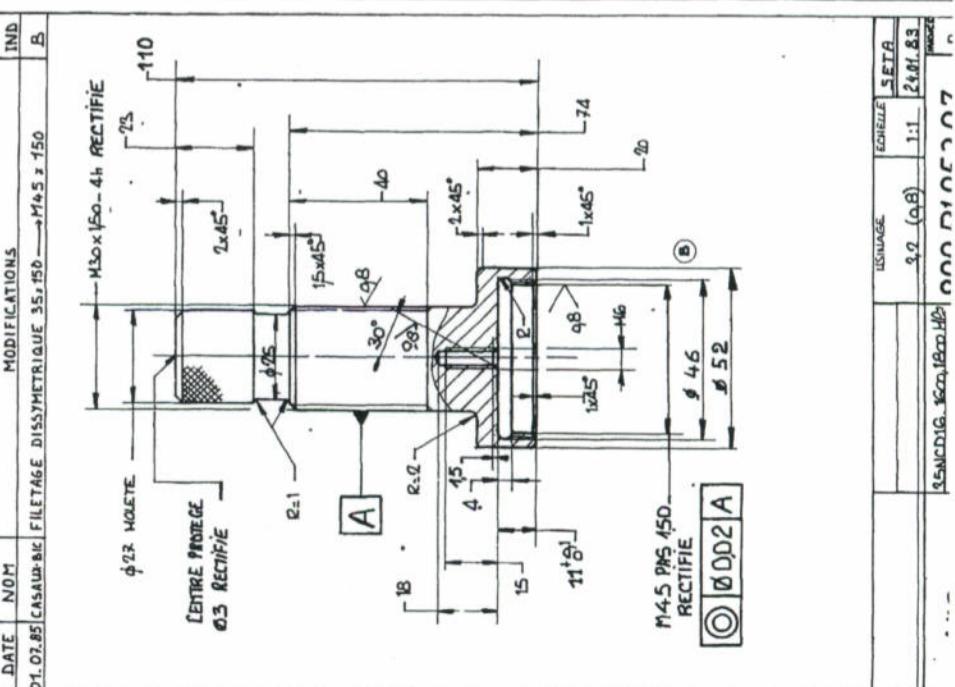
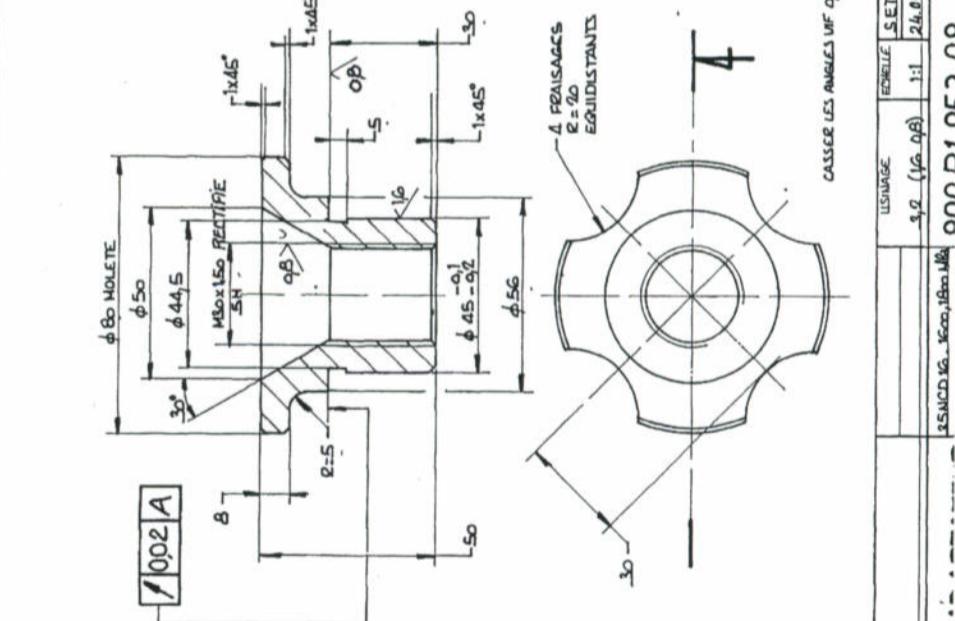
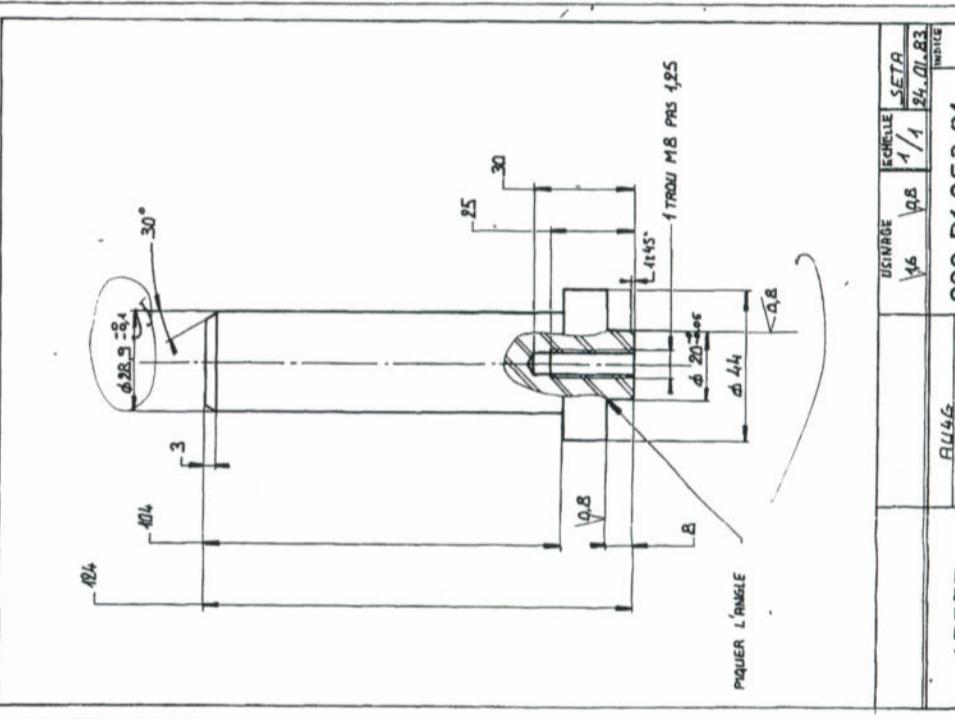
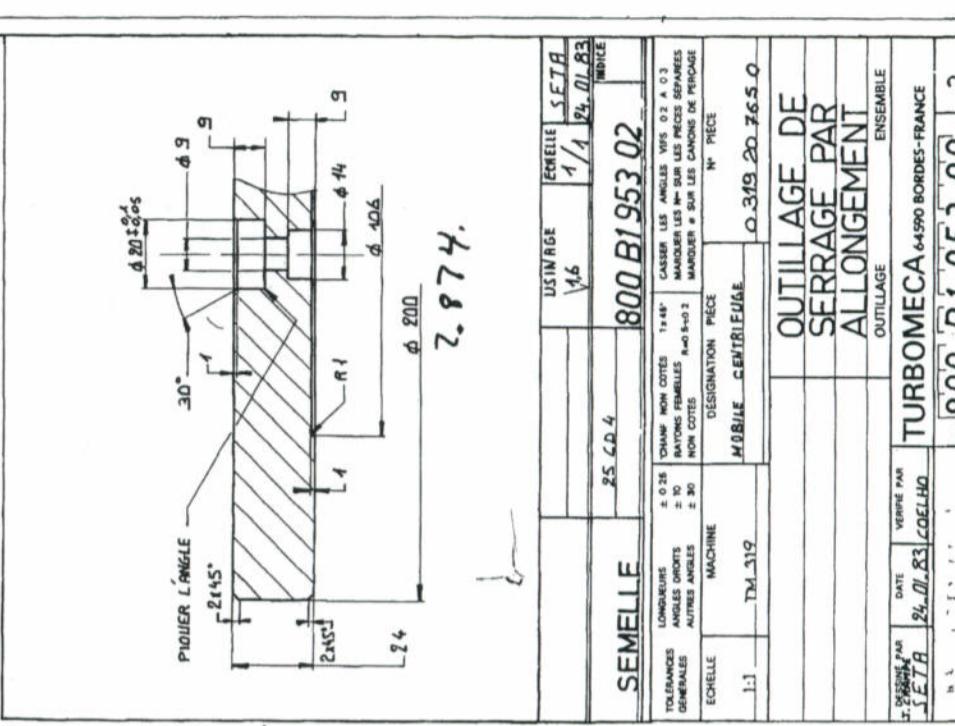
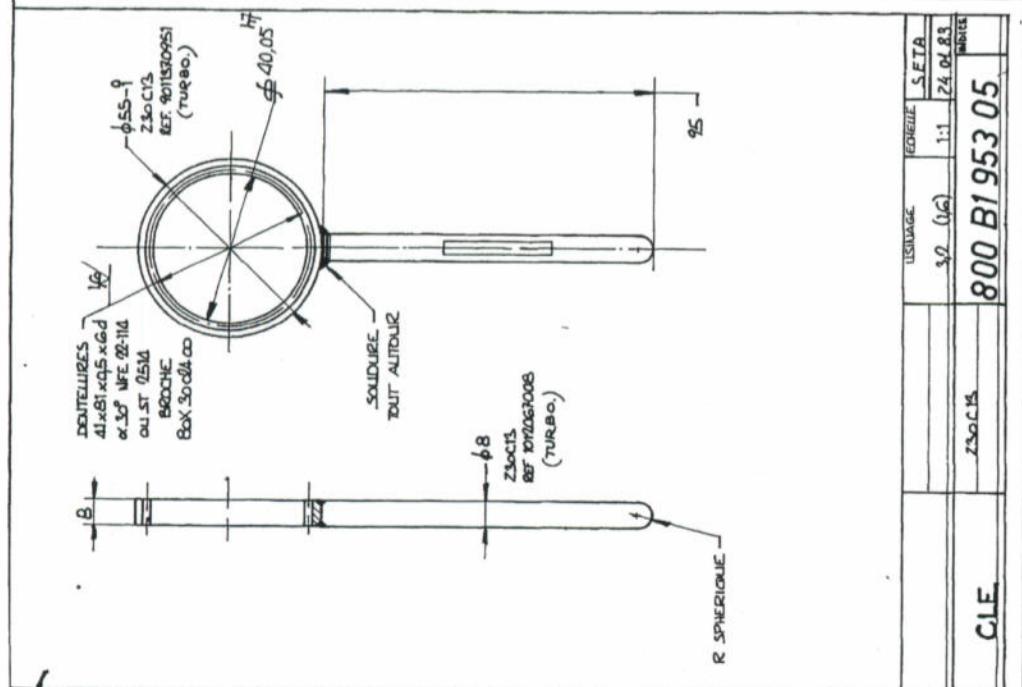
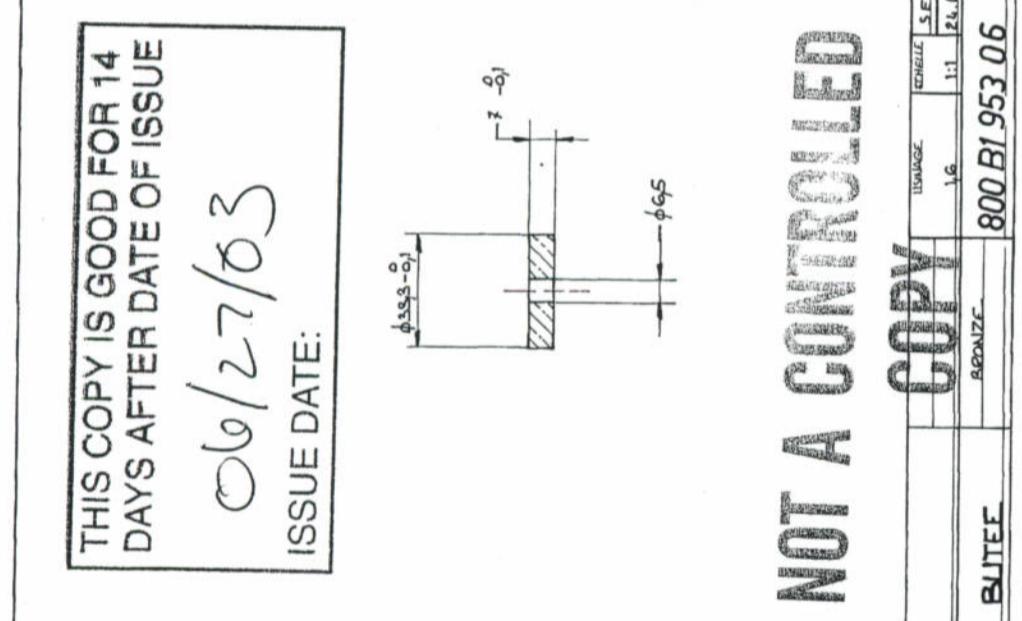
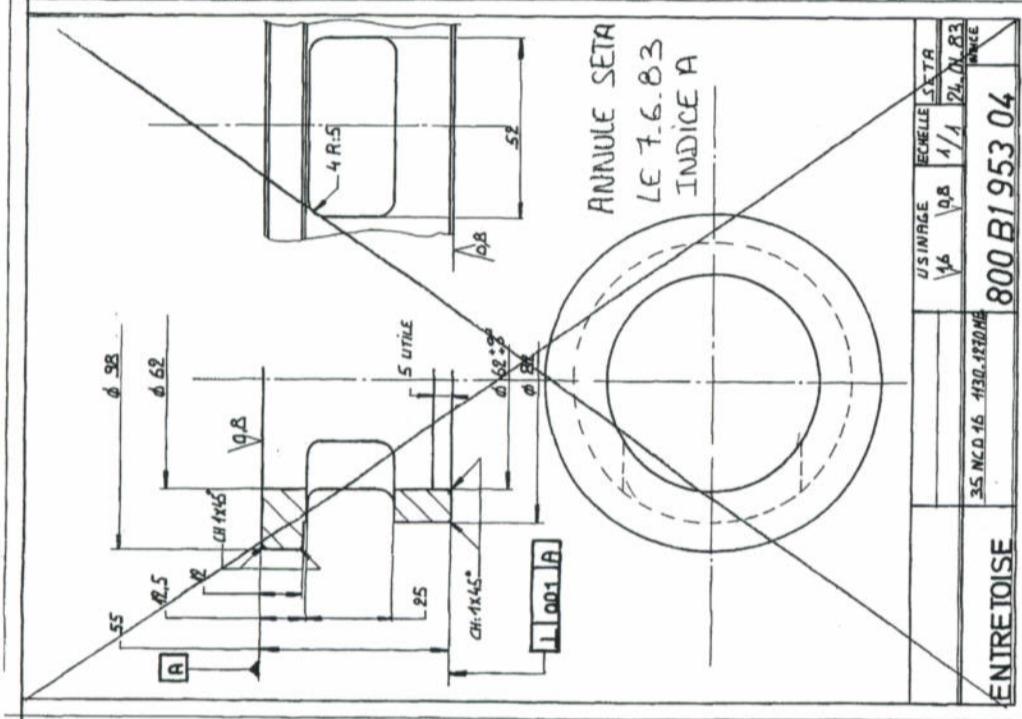
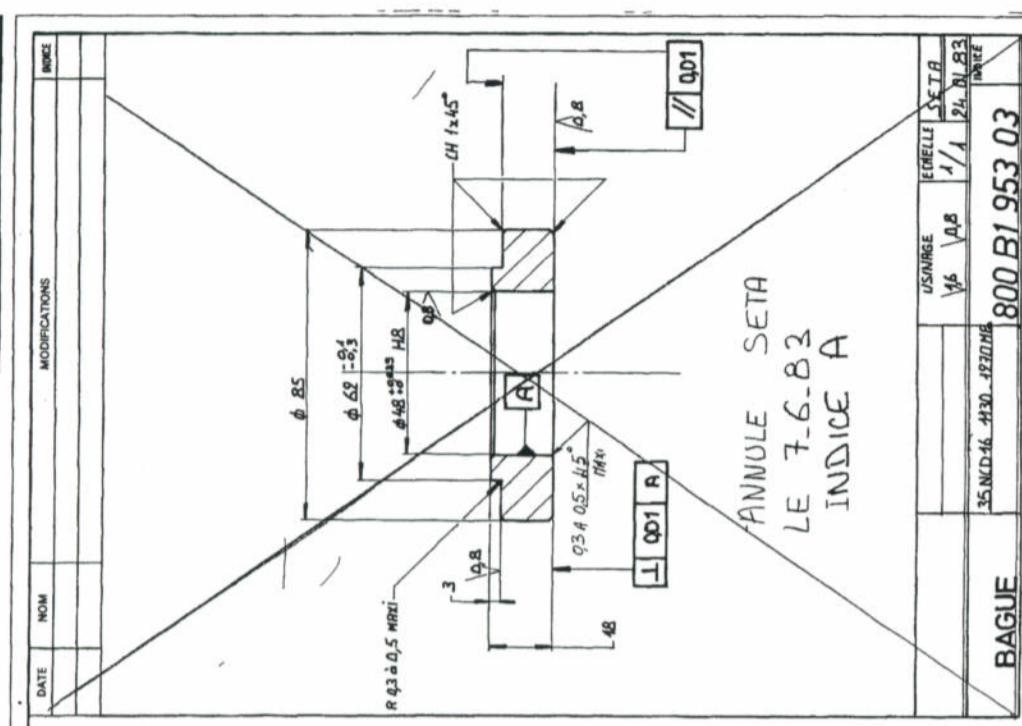
DESSINÉ PAR	DATE	VERSIQUE PAR	TURBOMECA	BORDES B420 B420	ENSEMBLE
SETA	24.01.83	COELAND	N° 800 B1 953-00	1/4 E	

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7-6-83 SETA NOUVELLE PIECE
2.10.86 CASAURINA ADDITIVE #76 100% PROF. 13. 6 4855 → 671-988 → 6884 A
D

DATE	NOM	MODIFICATIONS	INDICE
7.6.83	SETA	NOUVELLE PIÈCE	A
11.1.83	SETA	ABSENCE LISTA	E

VIS.	350°C/16° 1600-1800 MPa.	USMAGE 32% 1600-1800 MPa.	TECHNIE 114.	SETA. 1.6.83	E
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— *Sur indications CH. 1445° PARTOUT.*

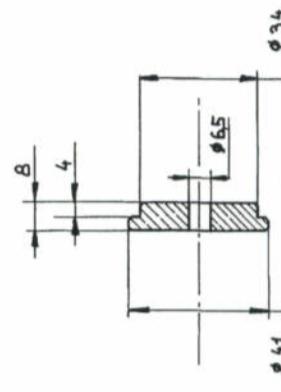
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DENTELURES 44 Z = 125 M + 30 P 45 H
SUivant ST 2514

ϕ 53.81 $^{+0.15}_{-0}$ (45)

ϕ 61.5

The drawing shows a clevis joint with a central slot. Two pins are shown: one with a diameter of 4 mm and a shoulder of 4.01 mm, and another with a diameter of 3.5 mm. A note in French at the top right reads: LA CLE EST A MANOEUVRER AVEC UNE TIGE EN STUB Ø 4.



CHANFREINS: 1845°

	LEADERAGE 16	ÉCHELLE 1	
	800 B1 953 15		REVERSE

TOLERANCES GÉNÉRALES	LONGUEURS	± 0.26	CHASSE NON COTES	11.45°	CASSER LES ANGLES VERS 0.2 A 0.3			
	ANGLES DROITS AUTRES ANGLES	$\pm 10'$ $\pm 30'$	RAYONS FEMELLES	$R=0.5\pm 0.2$	MANOUELER LES 1 ^{er} ET 2 ^{es} LES PIÈCES SÉPARÉES SUR LES CANNONS DE PERÇAGE			
MACHINE	TM 319	-	DÉSIGNATION	PIÈCE	N° PIÈCE			
		-	MOBILE CENTRIFUGE		0 319 20 765 00			
DÉSIGNÉ PAR (CAS, AUF, BAC)	DATE		VERIFIÉ PAR		DÉTAILS			
	01.07.85							
MICROFILM N°			TURBOMECA 64690 BORDES - FRANCE					
1			N° 800 B1 953 00					

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